

Impact of ISO9001 Certification on the Beverage Company's Performance: A case study of Brewery Companies in Ethiopia

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Abstract: This study tries to shade light on the effect of ISO9001 on Performance of Brewery companies in Ethiopia. It empirically analyzes the impact of ISO9001 on the performance of brewery company's proxied by profit of companies during the sample period of 2002-2015. The sample consists three brewery companies namely: BGI-Ethiopia, Metha-Abo and Dashen brewery companies. The methodology is based on the Fixed effect model estimator proposed for dynamic panel data, which is strong in the presence of endogenous covariates, allowing for individual companies fixed effects, heteroskedasticity and autocorrelation. Based on findings, out of the four independent variables average revenue and dummy of ISO9001 are positive and significant effect on companies profit i.e an increase (decrease) in average revenue of companies results in a 5.517 percent increase (decrease) in the company's profit. The result indicates that ISO9001 certification does have a strong significant positive impact on brewery companies performance. As the result revealed a company's profit increases by 1.052% due to ISO9001 certification. The other two explanatory variables average cost and natural logarithm of total sale become statistically insignificant. In sum, the result of the study indicates that Having ISO9001 certification improves the profitability of the brewery companies. This finding seems to agree with the study done by T. Dejene (2011) on five brewery companies in Ethiopia and other scholars like D.S. Sharma(2005), M. Pinar(2001) and J. Singles et al.(2000).

Keywords: Brewery, ISO9001, Impact, performance, random-effect, fixed-effect model.

I. INTRODUCTION

ISO certification stands for certain minimum quality standards that organizations should meet and is said to assure a consistent quality of products, services and processes. The introduction in 1987 of the first international quality assurance standards the ISO 9000 series- was acknowledged importantly in the business world. An ISO 9000 certification is an internationally recognized guarantee that a firm can deliver what it promises, consistently. The ISO 9000 series certification is important to organization seeking to interact internationally. It is also equally important for organizations seeking to perform well in their respective industry.

In case of Ethiopian context, many manufacturers are currently claiming that they have acquired ISO certificates that helped them to perform well in their respective industry. Some of these companies are currently interacting with their customers internationally while the remaining is still in their domestic markets. To this point, the organization should have the system that can assure their products and services are produced as per the requirements. On the other hand, companies seek to gain ISO certification because they think that it can improve their overall business performance. But, the question here is whether ISO certification can impact their performance or not. With this main question, This paper has investigated the impact of ISO certification on the company's performance. For this purpose from the beverage industry, brewery companies in Ethiopia are selected for the study purpose.

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The companies were established at different time frame; however, they all have an ISO certificate. Each company are certified for ISO 9001 quality management system. These companies are operated at least for nine years and above. Therefore it is rational to study for their performance based on the available data.

The earlier quality standard lies in the fact that they mainly focused on quality control systems when compared to the current ISO situations (Tummala and H. Tang 1996) as cited in T. Dejene, (2011). ISO is based on the notion that specific minimum characteristics of quality systems can be standardized, which can give mutual benefits for organizations and their suppliers because each of them knows that they both meet certain requirements concerning quality system. But, ISO do not specify the level of product or service quality rather they specify a set of quality assurance system that must be in place (Finch and J. Byron, 2003). Moreover, these procedures describe how operations in an organization must be conducted.

ISO certification does have certain benefits to a given organization. These could be external to the organization or internal to this organization. The internal benefits are related to the process and structure of the organization like improvement in productivity, improvement in efficiency, reduction in cost and waste, better management control and others. Those benefits external to the organizations are: competitive advantage, increase in sale and market share, possible chance of getting into new market, good customer relation and identifying potential customers, increased customer satisfaction and the like. Although ISO certification provides both internal and external benefit to a given organization, it says nothing about the performance of those organizations (J. Singles et al. 2000). There is also an inadequate study on such area that was investigated whether ISO certification increases the performance of a given organization or not. In this paper, the impact of ISO certification on the performance of an organization was investigated

Besides the benefits of ISO certification, there are also certain disadvantages associated with gaining the certificate. Some of the disadvantages are extra cost of obtaining the certificate, increase in paper work load, and no attention for development of personnel. An application of ISO 9001 certificate experience of companies advocates yield benefits to the firm. However, whether ISO 9000 certification is associated with more objective measures of company's performance or not is remained under investigational issue. According to D.S.Sharma (2005) if ISO 9000 certification is not positively associated with financial performance, it may possibly lose reliability and be considered as another management obsession. It is, therefore, believable that the self-rated benefits are a self-fulfilling prediction.

This study is designed to identify the problems related with ISO certification and its impact on companies performance by relating the element used to measure the organizations performance, by considering three brewery companies in Ethiopia namely ,BGI Ethiopia, Dashen brewery share company, and Meta abo brewery companies . Therefore, the study finding aimed to contribute literature to this less explored, but very important issue. Also it is important for companies in identifying the relationship between quality management system and success or failure of their business and to enables them to follow suitable policy.

The remnants of the paper is organized as follows: section two comprises a literature review. In section three, the methodological framework of the study is presented, while the empirical results are discussed in section four. Finally, section five concludes the paper.

II. LITRETURE REVIEW

This section is in two parts, a theoretical review and a review of empirical literature. These are discussed in roll.

A. THEORETICAL LITRETURE

Johnson and L.Perry (1993) acknowledged that the facility with well-designed and well-executed quality system has a process which tends to be change direction, responsive to customer needs, highly reactive, well-organized and positioned at the leading perimeter of its market place. he's idea explains the greatest importance of ISO certification on performance of an organization. It is argued that organizations with ISO certification have better performance than companies which did not get the certificate. But, still there are other organizations which can compete with those certified companies in terms of the overall performance actions. This tells us there is no clear investigation as to how ISO 9001 certification can have an impact on the performance of an organization. According to Harris *et al.* (1969) the significance

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of a quality system, depends mostly on how well people do their job. People are accountable for the achievement of the system and play the major role in the function it act upon.

The ISO 9000 Quality guarantee standard was first initiated to surmount trade barriers. Manufacturers saw this as an opportunity to open doors for global business. Though, the main focus of the 1987 and 1994 standards was on external issues such as customers. In majority of cases, the implementation of these standards conveyed about little or no enrichment internally. Padmadinata and S. Fatimah (2007) indicated that based on customer need, ISO 9001 standards is provided to take its control to meet up with the challenges of the new and constantly changing economy (cited in T. Dejene, 2011).

For Padmadinata and S. Fatimah (2007) moreover quality management system standard, there is standard particularly for enterprise which produce food or medicine which is Hazard Analysis and Critical Control Point (HACCP). HACCP is a methodical approach to identifying and controlling hazards (i.e. microbiological, chemical or physical) that could pose a risk to the preparation of in safe hands food. It involves identifying what can go incorrect and scheduling to prevent it. In simple terms, to control the security of constituent and supplies coming into a food business and what is done with them subsequently.

A well-executed management system such as one using the ISO 9001:2008 worldwide standard principles dealing with quality management systems, the HACCP standard, and the ISO 14001:2004 environmental management standard, will minimize happening of product-in-process being amended or discarded and finished product being fragmented. This negligible occurrence affects the beverage companies to perform well when they execute such systems. In broad-spectrum, the food safety management system is needed for the companies that affianced in such businesses. Thus, beverage companies, including brewery companies, ought to obey with the international quality standards that certify their products are safe for human use. As the companies are operating in harmony with this standard their customers consume that product.

B. EMPIRICAL LITRETURE REVIEW

The review of past studies performed to identify the impact of ISO certification on the performance of companies were presented below. Most researchers describe that the impact of ISO 9000 on financial performance is a potential sources of debate. A study conducted by A.Van DerWiele et al. (2000) substantiates that there is no clear relationship between having ISO 9001 series certificate and the financial performance of an organization. This is mainly due to the reason that ISO 9001 spotlights only on how organizations trim down their costs through minimizing the inspection time, detecting the quality problem early at the production level and the time spent for call backs. ISO also requires the tasks to be conducted as per the stated procedures. However, in general, ISO certified companies have more access to new markets and can control the on hand markets which in turn can improve their financial performance. These improvements could be described by the common financial pointers as return on assets (ROA) and return on sales (ROS).

Analysis of A. Terlaak and A. King (2006) recommended that facilities that are ISO certified have a better increase in production volume subsequent to certification than non-certified facilities. Gotzamani and D. Katerina (2002) reported that ISO certification had enhanced the companies quality of products and services as a final goal and improved their internal processes.

J. Singles et al (2000) described that organizations that are involved in quality management out of an internal inspiration, such as improving their organizational arrangement, improvement of their competitive situation, improvement of their running and trading results, etc., profited most in terms of performance outcomes. He also stated that ISO 9001 standards help to guarantee that organizations follow definite well documented procedures in making of their products or services, and nothing more. Firms are motivated to apply ISO 9001 for quite a lot of reasons. The main reason for companies to implement the standard has been pressure or demands from customers; the improvements certification makes to the company image is the also the most important reason why companies obtain certification.

Moreover, the motivation for ISO 9001 implementation is often claimed to be a significant factor for business achievement which could be external reasons such as, marketing advantages, customer expectation and competitive pressures, instead of internal reasons such as improving the quality of products and services (M. Feng et al. 2008).

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P. Jackson and D. Ashton (1995) described ISO 9001 as worldwide standard for quality assurance, recognized throughout the globe. ISO certification stands for certain minimum quality standards that organizations should congregate, and is said to assure a consistent quality of products, services and processes. ISO 9001 certification and audits allow companies to continuously update and control their quality systems. In particular, the quality managers should be committed to quality; should regularly evaluate the quality system; ensure that quality system is frequently improved; and use the internal quality audits to assist in evaluating the success of the quality system (L. Cagnazzo et al.2009).

According to Cater et al. (1995) ISO 9001 certification provides a arrangement around which build a program of world class quality. This formal structure has the idiosyncrasy of being verifiable and measurable. This formal system of quality guarantees the improvement of all aspects within the company that make sure the quality of the product or service to the customer.

The benefits of ISO certification emerges from the human resource atmosphere. According to Santos (2002), these benefits are noticeable through an increase in internal efficiency, and an improvement in the work environment. Jackson and Ashton (1995) described that a good system requires such staff involvement at the implementation phase. According to T. Masternak, and Kleiner (1995) ISO 9001 certification has three essential benefits for businesses. First, it is required for health, safety, and environmental products sold in the European Community. Second, more and more customers are requiring ISO 9001 certification as a precondition for doing business. Third, many companies see ISO certification as a way to show their customers how they stand out from their competitors, even if ISO 9001 is not necessary.

L. Santos and C. Escanciano (2002) described that companies will accomplish the development of a more enough commercial offer for their customer needs, which implies a marked increase in customer satisfaction and trustworthiness, and greater opportunities appear in the access to new markets as a result of the improvements in the commercial management. And also there is an increase in market participation and the firm acquires a strong image. Moreover, as L. Cagnazzo et al. (2009) identified, the company that get ISO certification may help them in gaining access to the market and the faster reaction to the market demand.

According to F. Piskar (2007) Working on the way to a process that will bring TQM and marketing together to deliver a customer focus will require changes in the way that marketing is thought of and organized. Customer satisfaction is a wide concept that includes perceived evaluation of product and service. From the process approach of ISO principles, there is great potential to use it in operational dynamism marketing. The kindness of an effective quality system is the desire to meet customer needs as fully as possible and various mechanisms built into the system help to ensure (Jackson and D. Ashton ,1995).

L. Davis (1997) specified that suppliers have found that certification improved their image, improved export possibilities and overall competitiveness, and contributed to their ability to sustain their market position. A. Terlaak and A. King (2006) indicates that buyers often have difficulties identifying suppliers that provide steady product quality, because the suppliers underlying quality attributes are difficult for buyers to observe. This is because such attributes often are intricate, embedded, and difficult to measure. As a result, some buyers have demanded that their upstream supply partners adopt ISO 9001 to disclose their otherwise difficult to observe characteristics.

Firms are moving toward ISO 9001 registration because of competitive coercion. At this time, most of the pressure is not in the nature of requirements or competitive coercions. Rather, it is commercial pressure arising simply from stiffening international competition and the needs of firms everywhere to differentiate among their suppliers, Johnson and L. Perry (1993). It was also found that good quality control and improved performance quality was related to competitive advantage. An imp-active quality management system will have process manage as an essential activity (I. Heras et al. 2002). L. Cagnazzo et al. (2009) added that another factor promoting the ISO 9001 series is the desire to improve internal efficiency by reducing waste and non-value added tasks. The ISO 9001 series is seen as tangible and has meaning and that forces organizations to develop manuals and procedures and improve organizational discipline.

One of the major significant improvements reported as an influential impact coming from the ISO 9000 is related to the improved product or service quality (L. Brawn, 2008). Further states that ISO 9001 facilitates the improvement of the product quality as well as the satisfaction of customer's needs. M. Pinar (2001) added that the ISO 9001 had the most immediate and substantial impact on productivity(efficiency), profitability and cost factors. This might suggest that these

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were the main factors influencing the belief or perceptions of the firms regarding ISO 9001 success. Corbett et al. (2002) supplemented that firms that decided to seek ISO 9001 maintained their return on asset, while the non-certified firms saw their performance decline over time.

The use of ISO certification is connected with an increase in financial performance that brings benefit to stakeholder, Capistrano et al. (2009). He also stated that the positive impact of ISO 9001 certification on a firm's success is even reinforced in a condition where firms otherwise suffer from reputation problems.

D.S. Sharma (2005) provided the substantiation that ISO 9001 certification is associated with improvements in financial performance. His results revealed that ISO 9001 certification does bring benefits to the firm and its stakeholders. Profit margin, growth in sales, and earnings per share are among the significant improvements observed as a result of ISO 9001 certification. However, the impact of ISO 9001 certification was greater on profit margin than on growth in sales which suggests that the improvement in overall performance is attributed largely to improvements in internal business processes.

Moreover, Capistrano (2008) obtained that majority of ISO 9001 certified firms experience less fluctuation in their financial ratios after certification and most firms showed improvements in their leverage ratio. But, the author identified that the financial ratios that are perceived to evidently have more direct impact due to certification operating efficiency and asset use efficiency because of its association with TQM have less significance in the study.

M. Feng et al. (2008) found that there is a significant positive relationship between ISO certification and operational performance. But, the relation was weak for organizational performance. Kuo et al. (2009) reported that ISO certification does bring a significant improvement on the level of quality performance. The study by Wu and S. Liu (2010) identified that ISO certification had a significant impact on internal operating processes of a company. Among the internal processes it improved processes standardization and systemization.

F. Piskar (2007) identified that organizations with systems certification have insignificant impacts on their sales and profitability. The author also reported that ISO certification does have a positive impact on customer satisfaction and they are less loyal to the company as they compare the prices of the company with the competitors. Wu and S. Liu (2010) also identified that ISO certification has significantly affected the financial perspective of the company performance of profitability. Their result also showed that ISO certification had a significant impact on improving customer satisfaction.

I. Heras et al (2002) identified that ISO certified firms are enjoyed greater sales growth than those not yet certified. The results of E. Dimara et al. (2004) indicated that firms obtained their ISO certificate have significantly reduced their cost and showed improvement on their markets.

The study by D.S. Sharma (2005) discovered that ISO 9001 certification does bring benefits to the firm and its stakeholders. Profit margin, growth in sales, and earnings per share are among the significant improvements observed as a result of ISO 9001 certification. However, the impact of ISO 9001 certification was greater on profit margin than on growth in sales which suggests that the improvement in overall performance is attributed largely to improvements in internal business processes.

The results of S. Ragothaman and L. Korte (1999) indicated that there is an improved documentation system caused by ISO certification. Companies have improved their documentation of products and processes that have an increased efficiency and reduction of the associated costs. As employees were skill training on the implementation of ISO 9001, they contribute for the long term organizational performance. In Ethiopia the study done by T. Dejene (2011) on 5 brewery companies result shows that ISO certification has a significant impact on the company's performance. His finding also indicated that, after ISO certification the companies have acquired improvements on their total sales.

According to Asian Productivity Organization (2005), all new and promising concepts including HACCP have a greater chance of adoption when the benefits are quantified and presented in monetary terms. A lucid and proactive policy is possibly the most critical factor that separates the success of HACCP from letdown. Additionally, a study by Mulili and M. Denis (2011) provided evidence that ISO certified East African Brewery Limited has constantly improved their profitability over the period between the year 2001 and 2007. Total Quality Management implementation is therefore positively associated with profitability in these companies. The HACCP system which is equally important with ISO 9001 is science-based and systematic, identifies specific hazards and measures for their control to ensure the security of food.

In sum, there are several studies which had been conducted and most of the studies are those in the developed countries, the above literature also shows that there is still a need for further studies and this study will fill the gap in the area particularly to our country, Ethiopia.

III. METHODOLOGY

This section deals with the method employed to obtain relevant information on ISO9001 certification and financial performance of three brewery companies namely BGI Ethiopia, Dashen Brewery Share Company, and Meta Abo Brewery.

A. DATA SOURCE AND SCOPE

This study was limited to three ISO certified brewery companies in Ethiopia, namely, BGI Ethiopia, Dashen Brewery Share Company, and Meta Abo Brewery. For the study purpose, 14 years sales data in birr and quantity, cost of production data and profit data that cover from the year 2002 to 2015 were included. The financial report is collected from companies annual financial report document, companies website as well as central statistical agency of Ethiopia. The data includes financial business surveys of the companies before ISO registration and after ISO certification.

B. MODEL SPECIFICATION

In this study fixed effect and random effect models were specified and Hausman test was done to develop final appropriate model.

a) Fixed Effects Model

We use fixed-effects model whenever we are only interested in analyzing the impact of variables that vary over time. Fixed Effect explore the relationship between predictor and outcome variables within an entity (country, person, company, etc.). Each entity has its own individual characteristics that may or may not influence the predictor variables (for example, the business practices of a company may influence its stock price).

Following Bartels and Brandom (2008) the fixed effect model is specified:

$$Y_{it} = \beta_1 X_{it} + \alpha_i + u_{it} \dots\dots\dots \text{Equation(1)}$$

Where α_i ($i=1\dots n$) is the unknown intercept for each company (company specific intercepts).

Y_{it} is the dependent variable where i = company and t = time. X_{it} represents one independent variable (IV), β_1 is the coefficient for that Independent Variable, u_{it} is the error term.

By using binary variables the equation for the fixed effects model becomes:

$$Y_{it} = \beta_0 + \beta_1 X_{1it} + \beta_k X_{kit} + \gamma_2 E_2 + \gamma_n E_n + u_{it} \dots\dots \text{Equation(2)}$$

Where Y_{it} is the dependent variable where i = entity and t = time. X_{kit} represents independent variables, β_k is the coefficient for the independent variables, u_{it} is the error term, E_n is the entity n . Since they are binary (dummies) we have $n-1$ entities included in the model. γ_2 is the coefficient for the binary entities. Both equation(1) and equation(2) are equivalents: the slope coefficient on X is the same from one entity to the next.

b) Random effect Model

The justification of using random effects model is that, unlike the fixed effects model, the variation across company's is assumed to be random and uncorrelated with the predictor or independent variables included in the model. The important difference between fixed and random effects is whether the unobserved individual effect embodies elements that are correlated with the regressor's in the model, not whether these effects are stochastic or not (T. Oscar, 2007). An advantage of random effects is that you can include time invariant variables. The model is specified as follows:

The random effects model is:

$$Y_{it} = \alpha + \beta X_{it} + u_i + \varepsilon_{it} \dots\dots \text{Equation(3)}$$

In random effects specification of individual characteristics that may or may not influence the predictor variables is needed. The difficulty with this is that some variables may not be existing therefore leading to omitted variable bias in the model.

c) Choice of appropriate model

To choice appropriate model either of fixed or random effects basic rule is running a Hausman test where the null hypothesis is that the preferred model is random effects against the alternative the fixed effects (Green 2008) as cited in Dejene, T. (2011) and T. Oscar (2007). It basically tests whether the unique errors (ui) are correlated with the regressors, the null hypothesis is they are not.

After running a fixed effects and random effect model and saving the estimates, then Hausman test was performed. If the error terms are correlated, then Fixed Effect is no suitable since inferences may not be correct and you need to model that relationship (probably using random-effects), this is the main rationale behind Hausman test.

For analysis purpose the model was developed based on the above specification and work of Dejene, T. (2011), Levine and M.W. Toffel (2008) and K. Naser et al. (2004) by including major important explanatory variables.

The final model is:

$$\text{PROFIT} = f(\text{SALES}, \text{REVENUE}, \text{COST}) \text{-----Equation(4)}$$

To reduce the influence of outliers and to compensate for the difference in scale of measurement natural logarithm is preferred and specified as follows:-

$$\ln \text{PROFIT}_{it} = + \ln \text{SALES}_{it} + \text{AVREV}_{it} + \text{AVCOST}_{it} + \text{DISO}_{it} + \varepsilon_{it} \text{-----Equation (5)}$$

$$\varepsilon_{it} = \mu_i + v_t$$

Where, PROFIT is the company's profit which is used as a measure of performance. SALES represent the annual sales volume whereas AVREV and AVCOST denotes average revenue and average cost of production. ISO9001 is a dummy variable taking a value of one after the companies become ISO9001 certified and a value of zero before they were ISO9001 certified. The subscript i represents the cross-section (the companies) and t refers to time. Finally, ε_{it} is the error term composed of individual impact (μ_i) and time impact (v_t) and "ln" is the natural logarithm of the variables. The joint significance of the coefficients is tested using the F-statistic. In addition, the overall explanatory power of the included regressors' is checked employing the R-square (R^2) value.

d) Model Estimation Procedure

The study employs three-phase procedural steps: pre-estimation, estimation and post estimation. The first step in the pre-estimation phase is the use of descriptive statistics in order to understand the nature of the data. The second step in this phase is the correlation matrix and variance inflation factor tests to check for the existence or otherwise of multicollinearity, heteroskedasticity and correlation among the explanatory variables. The third step the Hausman test is applied to determine the appropriate estimator between fixed and random effect. At the end the appropriate model (fixed effect model) is used to identify the impact of ISO9001 on companies performance.

IV. EMPIRICAL FINDINGS AND DISCUSSIONS

A. Preliminary analyses

The preliminary analyses are in three parts: descriptive statistics, inferential statistics and statistical significance test. STATA-14 statistical software package is employed for analysis.

a) Descriptive Statistics

The descriptive statistics of the major variables tells that the companies have jointly experienced a mean profit of 3869999185 birr and ranges between a minimum profit of 43,982,674 birr and a maximum profit of birr 1,139,824,452.

Table I: Descriptive Statistics of Major Variables

Variables	Minimum	Maximum	Mean
Profit	43,982,674	1,139,824,452	3869999185
Sales	11,600,660	1,903,942,340	604811509.3
Average Revenue	3.847179	30.97291	15.2
Average Cost	0.104628	18.93	9.897

Source: our own calculation based on stata-14 output

The mean average revenue of three companies over the 14 years under consideration is 15.2birr with a minimum value of 3.847179 birr and maximum value of 30.97291birr. The mean average cost of companies is 9.897birr with a minimum of 0.104628 and maximum of 18.96. Finally, the companies sale volume has a mean of 604811509.3litres with the minimum volume of 11600660litres and maximum volumes of 1,903,942,340litres sales.

Trends of companies sales, profit, average revenue and average cost in operation

Table II: Descriptive statistics of companies operation before ISO certification

Variables	Mean	Maximum	minimum
Profit	1692167452	350385157	292994091
Sales	407219033	458886962	384769775
Average Revenue	29.89043	20.3	3.45
Average Cost	39.91386	18.9	8.2

Source: stata-14 output

The above table shows the companies operational activities before taking ISO certification. The companies jointly have an average profit of 1692167452 birr with the maximum value of 350385157birr and minimum value of 292994091birr. They also have an average sale of 407219033litres of beer with maximum of 458886962litres of beer and minimum of 384769775litres of beer. The companies have a mean of 9.38301birr of average revenue with maximum of 16.86birr and minimum of 3.847 birr. Their mean average cost shows 39.91386birr with maximum of 18.9 birr and minimum of 8.2 birr.

Table III: Descriptive statistics of companies operation After ISO certification

Variables	Mean	Maximum	minimum
Profit	1426541715	3112135860	1426541715
Sales	2887097808	4997892644	2887097808
Average Revenue	23.41	67.545	23.41
Average Cost	24.09303	13.8	24.09303

Source: our own computation based stata-14 output

The table indicates the companies operational activities after companies takes ISO certification. The companies jointly have an average profit of 1426541715 birr with the maximum value of 3112135860birr and minimum value of 1183216492birr. They also have an average sale of 2887097808litres of beer with maximum of 4997892644litres of beer and minimum of 1348740269litres of beer. The companies have a mean of 23.41birr of average revenue with maximum of 67.545birr and minimum of 16.96birr. Their mean average cost shows 24.09303 birr with maximum of 13.8 birr and minimum of 0.104628birr.

Table IV: Mean difference of companies before ISO9001certification less after ISO9001certification

Variables	Mean before ISO19001	Mean after ISO19001	Mean difference
Profit	1692167452	1426541715	1,363,465,533
Total sale	407219033	2887097808	2479878774
Average Revenue	29.89043	54.7184	24.82797
Average cost	39.91386	24.09303	-15.8208

Source: Our own computation based on stata-14 output.

When we compare the mean of these companies with respect to the time before ISO9001 certification and after ISO9001 certification, we can see that there is a significant change on the profit side of the companies. The mean difference of the profit of the companies was birr 1,363,465,533birr. This indicates that the impact of ISO9001 certification is visible on improving the profit that each company generate. This in indirectly shows that as the company's profit increase their performance also increases which could be described in terms of financial performance.

In addition to this improvement, the mean sales difference of companies was increased by 2479878774units when compared to the time before ISO 9001 certification, which could indicate that an increase in the companies selling volume increases their profit. There is also a significant reduction in average cost of the companies before certification of ISO9001 by 15.8208 which enables them to increase their profitability.

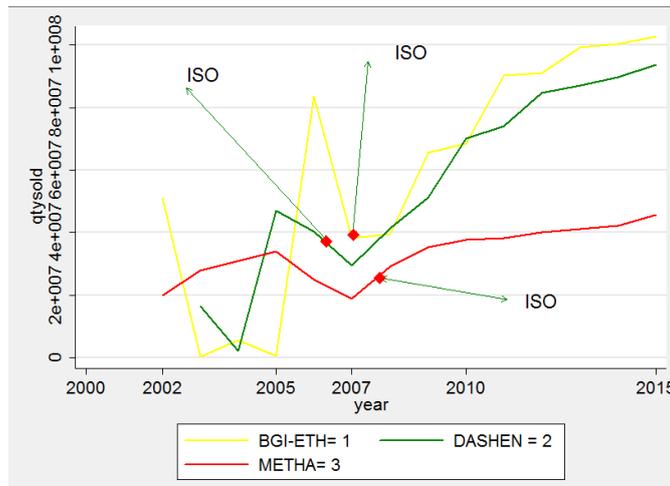


Fig 1: Distribution of total sales of three companies over the period 2002-2015

Source:stata-14 output

The company's sales trend before ISO certification shows a a great fluctuation however, after ISO9001 the company's sales trend shows an increasing rate with stability. This is mainly due to the reason that companies could have an access to foreign markets and the customers willingness to consume the same brand. Thus, these lead the company to perform better. Moreover, as the sales amount of the companies increased at alarming rate, the companies profit also boost at the rate that can support for the overall companies asset level.

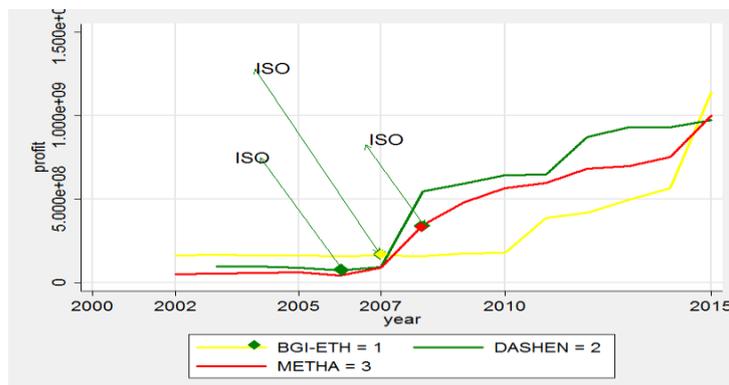


Fig 2: Distribution of total profits of three companies over the period 2002-2015

Source:Stata-14 output

The trend on above diagrammatical presentation shows the profits of companies before ISO9001certification has indicates slight increase, but later after the companies certified trend of the company's performance have boosted at an increasing rate than before. Thus, we can state that ISO certification has a positive impact on this company's performance.

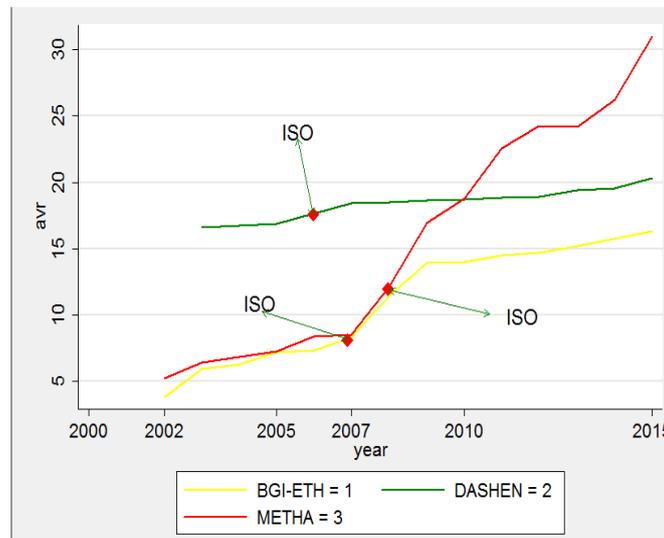


Fig 3: Distribution of average revenue of three companies over the period 2002-2015

Source:stata-14 output

The diagram indicates the average revenues of three companies increased over the period after companies certified with ISO9001. This an increase in average revenue of brewery companies leads to their profitability.



Diagram. 4: Distribution of average cost of three companies over the period 2002-2015

Source:stata-14 output

The trends of companies average cost over the period under consideration shows that the companies average cost decreased. Specially after the period of ISO9001 certification there is a significant decrease of average cost. This indirectly indicates that the ISO9001 have a greater contribution in increasing the companies efficiency that enables them to reduce their average cost.

B. Estimation results

a) Post estimation results

In order to confirm the robustness of the estimated model, some diagnostic tests were conducted. The results of the omitted variable, heteroscedasticity, cross-sectional dependence and autocorrelation test are presented in turns.

b) Heteroscedasticity test

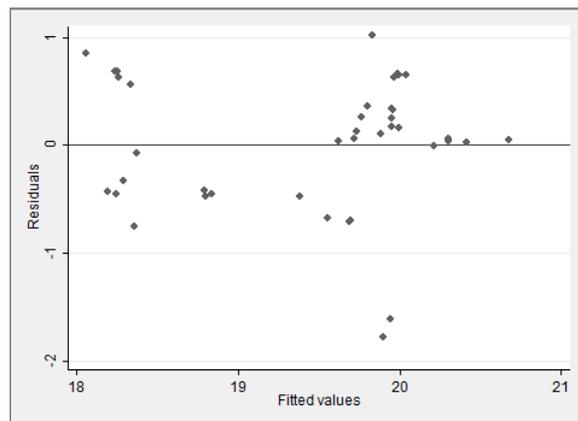
To apply Ordinary Least Square estimation in panel data model, existence of constant variance is an underlying assumption. As a result, to test the assumption of homoscedasticity in the panel data we used the usual Breusch-Pagan test.

```
. estat hettest
Breusch-Pagan / Cook-Weisberg test for heteroskedasticity
Ho: Constant variance
Variables: fitted values of lnprofit

chi2(1)      =    0.01
Prob > chi2   =    0.9191
```

Source: regression result from Stata-14

As the Breusch-Pagan test result above shows, the probability value of the chi-squared statistics is 0.9191 which indicates that the null hypothesis of constant-variance cannot be rejected means that there is no heteroscedasticity problem in the model. Therefore, the basic assumption of homoscedasticity is satisfied.



Source: stata-14 output

As the figure above shows there is no pattern which shows the existence of different variance between error terms, this indicates that there is a constant variance between error terms.

c) Multicollinearity test

To check whether there is severe multicollinearity in the model, the simple correlation coefficients between the explanatory variables have been examined.

```
. vce,corr
Correlation matrix of coefficients of regress model
```

e(v)	lnsale	avr	avcost	diso9001	_cons
lnsale	1.0000				
avr	0.1411	1.0000			
avcost	0.2253	0.5380	1.0000		
diso9001	-0.4860	-0.5559	-0.0808	1.0000	
_cons	-0.9525	-0.3647	-0.4755	0.4688	1.0000

Source: stata-14 output

The test result above shows the values of all the correlation coefficients between the explanatory variables are lower than 0.53 which implies that the test does not discover the existence of severe multicollinearity of explanatory variables in the model.

In addition the problem of multicollinearity is tested using VIF(variance inflator factor).

```

    . vif
    +-----+-----+-----+
    | Variable | VIF | 1/VIF |
    +-----+-----+-----+
    | avr      | 2.64 | 0.379035 |
    | diso9001 | 2.46 | 0.407164 |
    | avcost   | 1.86 | 0.537090 |
    | lnsale   | 1.62 | 0.619129 |
    +-----+-----+-----+
    | Mean VIF | 2.14 |          |
    +-----+-----+-----+
    
```

Source:stata-14 output

According to the rule of thumb the explanatory variable VIF value of greater than 10 is responsible for problem of multicollinearity. The above VIF test result revealed that the maximum value of VIF of explanatory variable is 2.64 much more less than 10 indicates that there is no problem of multicollinearity.

C. Regression result discussion

After the classical leaner regression model assumptions were tested we analyze the impact of ISO9001 registration on the performance of the companies under consideration, the OLS estimation method is applied to the panel data. The estimation result of the panel data model is shown below.

Source	SS	df	MS			
Model	23.7895941	4	5.94739853	Number of obs =	40	
Residual	14.8135498	35	.423244279	F(4, 35) =	14.05	
Total	38.6031439	39	.989824203	Prob > F =	0.0000	
				R-squared =	0.6163	
				Adj R-squared =	0.5724	
				Root MSE =	.65057	

lnprofit	Coef.	Std. Err.	t	P> t	[95% Conf. Interval]	
lnsale	-.0165955	.1019378	-0.16	0.872	-.2235403	.1903492
avr	.05517	.0266377	2.07	0.046	.0010925	.1092475
avcost	-.0038205	.0293186	-0.13	0.897	-.0633405	.0556995
diso9001	1.052266	.3441812	3.06	0.004	.3535409	1.750991
_cons	18.20887	1.86441	9.77	0.000	14.42392	21.99382

Source:stata-14 output

By using significant variables the estimated model become:-

$$LnPROFIT = 18.20887 + 0.05517AVR + 1.052266DISO9001$$

The model is good fit because the p-value(0.000) is significant at 1% level and R² (61.6%) indicates that 61.6% of the variation in natural logarithm of profit is explained by the included independent variables in the model such as sales volume, average price, ISO9001 certification, and average cost., and 39.4% of variation in dependent variable(LnProfit) is not explained because of an excluded explanatory variables. The joint significance test for the null hypothesis that all coefficients of the explanatory variables are jointly equal to zero is rejected at one percent significance level. The output above reveals that ISO9001 certification and average revenue have a significant impact on profit of the companies while average cost and sales volume appeared to be insignificant.

The regression result indicated that ISO9001 certification(p-value=0.004) has a positive and significant impact at one percent level of significance indicating that the certification positively affects the company's profit. The company's profit increases by 1.052% percent due to ISO9001 certification. This result is consistent with the study done by Dejene,T.

(2011) on five brewery companies in Ethiopia and other scholars like Sharma (2005), Pinar (2001), singles et al.(2000) but, inconsistent with the finding of Vander Wiele et al.(2000) .

Average revenue(avr) variable is found to be significant ($p\text{-value}=0.046$)at 5% level of significance with positive coefficient. That is, a one percent increase (decrease) in average revenue of companies results in a 5.517 percent increase (decrease) in the company's profit. The result is in line with the theory that an increase in the price of a product improves the profit of a company while the decrease in per unit price obviously reduces the profit, provided that the costs are not changing in identical proportion.

The estimated coefficient of annual total sales(Insale) is negative and insignificant (even at ten percent level of significance). This fails to support the principle that more sales increase the profit of a company while reduction in sales results in reduced profit. Similarly, average per unit cost(avcost) is found to be insignificant with negative sign. This result also fails to support the assumption that says the reduction in production cost fosters the profitability of companies.

V. CONCLUSIONS

In a production systems Performance can be measured in terms of Quality-based measure, Time-based measure, Cost-based measure or Flexibility based measures. Among these performance measurements, financial performance measure which is cost based measurement is used to evaluate the impact of ISO9001 on performance of brewery companies. The panel data of three companies for 14 years starting from 2002 up to 2015 was used for analysis purpose. For empirical analysis of the panel data to select appropriate model hausman-test was carried and fixed effect econometric model is employed to analyze the data.

The study finding indicates that there is a strong positive relation between ISO9001 certification and companies performance. The results indicate that ISO certification affects the company's performance in different dimension of performance indicators. ISO certification has improved the individual companies profit from time to time especially after they are certified when compared with their state of performance before the certificate.

The study result indicates that ISO9001 certification($p\text{-value}=0.004$) has a positive and significant impact at one percent level of significance indicating that the certification positively affects the company's profit. The company's profit increases by 1.052% percent due to ISO9001 certification. In addition to this annual average revenue do have a significant impact on the company's performance. Whereas average cost and volume of sale has no significant impact on companies performance.

This result is consistent with the study done by Dejene,T. (2011) on five brewery companies in Ethiopia and other scholars like Sharma (2005), Pinar (2001),singles et al.(2000) but, inconsistent with the finding of Vander Wiele et al.(2000)

Another indicator of the company's performance is their annual average revenue of each company plays a significant role in determining their performance. The regression result shows, a one percent increase (decrease) in average revenue of companies results in a 5.517 percent increase (decrease) in the company's profit.

In general, as ISO9001 certification is not the only goal of any company, the companies should consider more than a few internal factors that can contribute to the company's profitability. The company should consider the employee side contribution to the performance of the company. They should also search for other ways of performing well in their industry and in the international markets. Brewery companies needs to Improve their production capacity to level of their available potential.

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Notes
Note 1: BGI-ETHIOPIA brewery company

year	Total Cost	Quantity produced	Quantity sold	Total Sole	Profit
2002	34139541	36707410	51,042,514	196,369,680	162,230,139
2003	32,108,862	370010	368,225	198,810,702	166,701,840
2004	39807515	86578188	5,457,637	203,706,862	163,899,347
2005	44251246	380765	378,526	204,857,952	160,606,706
2006	40482294	83581997	83,684,976	199,155,184	158,672,890
2007	43668284	38669722	38,340,529	205,271,596	161,603,312
2008	19750420	45637882	39,436,278	176,617,668	156,867,248
2009	151129412	361480567	65480515	324322450.5	173,193,039
2010	223082534	7768448639	68479349	400,532,293	177,449,759
2011	290988494	2133307189	90,323,114	678,852,601	387,864,107
2012	310898449	541306189	91,201,113	729,072,738	418,174,289
2013	317895520	1221310357	99,224,240	813,188,160	495,292,640
2014	410991345	5473244011	100,431,540	978,031,170	567,039,825
2015	540125332	1,239,065,734	102,769,098	1,679,949,784	1,139,824,452

Note 2: DASHEN BREWERY COMPANY

year	Total Cost	Quantity produced	Quantity sold	Total Sole	Profit
2002	41074090	55413797	23122628	136832431	95758341
2003	41180321	26112895	16533970	136832432	95652111
2004	31540056	252451	2151862	127318775	95778719

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2005	34684316	48825739	46979884	125022843	90338527
2006	32754412	41309083	40409078	106626771	73872359
2007	39090479	27287720	29486373	130054934	90964455
2008	23717772	41431430	41359834	571556874	547839102
2009	280169996	7736287	51333119	873870060	593700064
2010	555,180,006	81,195,067	70,036,772	1,199,998,428	644,818,422
2011	650,595,290	102,654,923	73,989,997	1,298,421,292	647,826,002
2012	687,593,562	127,768,139	84,648,710	1,561,290,134	873696572
2013	701,283,221	137,542,107	87,082,453	1,632,100,342	930,817,121
2014	820,320,345	145,009,324	89,678,093	1,751,893,001	931,572,656
2015	932,110,352	153,218,320	93,675,812	1,903,942,340	971,831,988

Note 3: METHA-ABO BREWERY COMPANY

year	Total Cost	Quantity produced	Quantity sold	Total Sole	Profit
2002	13612024	11594969	19,899,573	65,147,552	51,535,528
2003	13,926,508	30601797	27,885,143	66,924,343	52,997,835
2004	12127585	27957369	26,666,932	63,377,252	51,249,667
2005	15165167	34529778	34,086,287	78,556,609	63,391,442
2006	15638994	24843376	25,064,609	59,621,668	43,982,674
2007	29271621	18732350	18,718,734	117,196,597	87,924,976
2008	11600660	272558	29,236,750	355,648,494	344,047,834
2009	122055622	307622	35,392,254	600,565,727.50	478,510,106
2010	141938218	319,997	37713605	707,264,990	565,326,772
2011	262,544,414	26,354,568	38,099,998	859,109,762	596,565,348
2012	285,679,220	31,095,542	39,980,475	968,094,356	682,415,136
2013	301,210,119	35,193,892	41,240,509	997,340,300	696,130,181
2014	357,025,209	38,891,109	42,310,601	1,109,547,231	752,522,022
2015	413,521,100	41,750,291	45,652,819	1,414,000,520	1,000,479,420

Note 4: Data in Stata14

	company	year	profit	lnprofit	qtysold	lnsale	avr	avcost	diso9001	company1
1	BGI-ETH	2002	1.622e+08	18.90453	51042514	17.74817	3.847179	18.93004	0	1
2	BGI-ETH	2003	1.667e+08	18.93172	368225	12.81645	5.916361	18.77836	0	1
3	BGI-ETH	2004	1.639e+08	18.91476	5457637	15.51253	6.325103	17.45979	0	1
4	BGI-ETH	2005	1.606e+08	18.89447	378526	12.84404	7.199157	16.21668	0	1
5	BGI-ETH	2006	1.587e+08	18.88235	83684976	18.24257	7.37982	14.48434	0	1
6	BGI-ETH	2007	1.616e+08	18.90066	38340529	17.46202	8.353907	13.82926	1	1
7	BGI-ETH	2008	1.569e+08	18.87091	39436278	17.4902	11.47856	13.43276	1	1
8	BGI-ETH	2009	1.732e+08	18.96992	65480515	17.99726	13.95296	12.41808	1	1
9	BGI-ETH	2010	1.774e+08	18.9942	68479349	18.04204	14.0095	11.02872	1	1
10	BGI-ETH	2011	3.879e+08	19.77617	90323114	18.3189	14.51582	10.9364	1	1
11	BGI-ETH	2012	4.182e+08	19.85141	91201113	18.32858	14.74121	10.57435	1	1
12	BGI-ETH	2013	4.953e+08	20.02066	99224240	18.41289	15.19546	8.26029	1	1
13	BGI-ETH	2014	5.670e+08	20.15594	100431540	18.42499	15.73829	7.075091	1	1
14	BGI-ETH	2015	1.140e+09	20.85414	102769098	18.448	16.34684	6.435914	1	1
15	DASHEN	2003	95652111	18.37623	16533970	16.62093	16.57584	14.57701	0	2
16	DASHEN	2004	95778719	18.37755	2151862	14.58184	16.71668	14.93536	0	2
17	DASHEN	2005	90338527	18.31907	46979884	17.66523	16.8612	12.71037	0	2
18	DASHEN	2006	73872359	18.11785	40409078	17.51456	17.63868	12.79291	1	2
19	DASHEN	2007	90964455	18.32598	29486373	17.19944	18.41068	12.43253	1	2
20	DASHEN	2008	5.478e+08	20.12149	41359834	17.53782	18.51913	11.57246	1	2
21	DASHEN	2009	5.937e+08	20.20189	51333119	17.75385	18.62351	11.91505	1	2
22	DASHEN	2010	6.448e+08	20.28448	70036772	18.06453	18.73383	11.83761	1	2
23	DASHEN	2011	6.478e+08	20.28913	73989997	18.11944	18.84861	10.43769	1	2
24	DASHEN	2012	8.737e+08	20.58824	84648710	18.25402	18.94435	10.38157	1	2
25	DASHEN	2013	9.308e+08	20.65157	87082453	18.28237	19.42012	10.09868	1	2
26	DASHEN	2014	9.316e+08	20.65238	89678093	18.31174	19.53535	9.657018	1	2
27	DASHEN	2015	9.718e+08	20.69469	93675812	18.35535	20.3248	9.083544	1	2
28	METHA	2002	51535528	17.75778	19899573	16.80621	5.273817	8.17396	0	3

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28	METHA	2002	51535528	17.75778	19899573	16.80621	5.273817	8.17396	0	3
29	METHA	2003	52997835	17.78576	27885143	17.1436	6.4	8.455088	0	3
30	METHA	2005	63391442	17.96484	34086287	17.34441	7.30464	8.739191	0	3
31	METHA	2006	43982674	17.59931	25064609	17.03697	8.378719	8.629503	0	3
32	METHA	2007	87924976	18.29199	18718734	16.74504	8.560925	8.562624	0	3
33	METHA	2008	3.440e+08	19.65629	29236750	17.19094	12.16443	7.56217	1	3
34	METHA	2009	4.785e+08	19.98619	35392254	17.382	16.96885	6.771434	1	3
35	METHA	2010	5.653e+08	20.15291	37713605	17.44553	18.75358	3.56109	1	3
36	METHA	2011	5.966e+08	20.2067	38099998	17.45572	22.54881	1.620079	1	3
37	METHA	2012	6.824e+08	20.34115	39980475	17.5039	24.21418	.8714393	1	3
38	METHA	2013	6.961e+08	20.36105	41240509	17.53493	24.18351	.3585908	1	3
39	METHA	2014	7.525e+08	20.43894	42310601	17.56055	26.22386	.1801241	1	3
40	METHA	2015	1.000e+09	20.72375	45652819	17.63658	30.97291	.104628	1	3

Note 5: Summary

```

. egen company1=group(company)
. xtset company1 year, yearly
    panel variable:  company1 (unbalanced)
    time variable:   year, 2002 to 2006
    delta:           1 year
. xtsum profit qtysold avr avcost
Variable      Mean      Std. Dev.      Min      Max      Observations
profit        overall    1.04e+08    4.87e+07    4.40e+07    1.67e+08    N = 14
              between    5.54e+07    5.26e+07    5.26e+07    1.62e+08    n = 3
              within    4416045     9.51e+07    1.15e+08    T-bar = 4.66667
qtysold       overall    2.60e+07    2.30e+07    368225     8.37e+07    N = 14
              between    3122011    2.22e+07    2.82e+07    n = 3
              within    2.29e+07    -1866524    8.15e+07    T-bar = 4.66667
avr           overall    9.383031    4.88077     3.847179    16.8612     N = 14
              between    5.878209    6.133524    16.64285     n = 3
              within    1.013096    7.096686    10.93707     T-bar = 4.66667
avcost        overall    13.23319    4.034799    8.17396     18.93004    N = 14
              between    4.41949     8.486306    17.17384     n = 3
              within    1.152385    10.54369    14.98939     T-bar = 4.66667
    
```